# **GFX METALLIC POWDER PIGMENT - 12oz**

GFX METALLIC PIGMENT is special effect pigment composed of mica nano-particles coated with organic and inorganic pigments to create pearlescent, iridescent, and translucent finishes that mimic the natural look for stone and rock formations. These unique pigments are designed to be field-blended with a clear, high solids resinous floor coating, creating a pearlescent finish with dramatic color effect through light interference and light absorption.

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#### **CHARACTERISTICS**

Color (ΔE < 1.0)	Multi-Angle Spectrophotometer (ASTM E1866)	Pass
Particle Size (10-100 μm)	Particle Size Distribution (ASTM D8090)	Pass
Odor	Olfactory (ASTM D1296)	Odorless
Toxicity	Acute Toxicity (ASTM E729)	Non-toxic
Titanium Dioxide	Base Pigmentation Type	Rutile
Light Fastness	Light Fastness of Colorants (ASTM D4303)	5-8*

\*varies by color

#### SYSTEM ADVANTAGES

- Original artistic design effects
- Pearlescent & metallic luster
- Easy field blending & installation
- Multi-dimensional color effects
- High temperature resistance
- Exceptional light fastness & weather resistance

#### APPLICATION INSTRUCTIONS

GFX recommends consulting your floor coating system manufacturer regarding specific instructions, coating recommendations, and application methods. These application instructions are designed to be general guidelines that vary depending on the specific coatings you choose.

### **STEP 1: Pigment Preparation**

In order to avoid unwanted streaking or comet trail effects, PIGMENT should be pre-mixed into the resin component of your coating system 24 hours prior to application, using proper mixing procedures to avoid adding air into the coating while mixing. After mixing is complete, let the mixture rest for at least 24 hours to allow the small pigment agglomerations to properly disperse in the resin.

#### **STEP 2: Surface Preparation**

As with all high performance floor coating systems, GFX recommends mechanical surface preparation for optimal coating adhesion. In most cases, proper surface profiling can be achieved using a diamond grinder or shot-blaster.

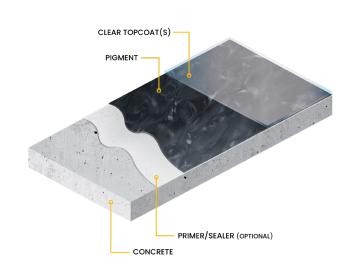
## **STEP 3: Metallic ColorPigments Coat**

After the primer/basecoat is fully cured, the metallic pigment coating can be applied. The PIGMENT packages are designed to be added to either 1, 2, 3 or 4 gallons of 100% solids epoxy coating, depending on the kit size. The recommended application rate is 50-75 square feet per gallon. This thickness will ensure the PIGMENT evenly coats the desired surface. Once the epoxy is applied, the pigments begin to shift and create the desired pearlescent patina effect.

#### **STEP 4: Clear Topcoat**

For enhanced durability, smooth texture, and a semi-gloss or matte finish, the dried PIGMENT coating surface can be lightly screened or sanded and a clear topcoat may be applied.

#### TYPICAL PIGMENT SYSTEM



For best results, a clear topcoat is recommended to fully seal the PIGMENT and provide a durable wearing surface.

# **COVERAGE RATE GUIDELINES**

Metallic Color Pigments	Mixed Coating Material	Coverage Area (Square Feet)
4oz unit	1 gallon	50 - 75 ft <sup>2</sup>
8oz unit	2 gallon	100 - 150 ft <sup>2</sup>
12oz unit	3 gallon	175 - 225 ft <sup>2</sup>
16oz unit	4 gallon	250 - 300 ft <sup>2</sup>

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